

Seal Patch

1540-10000 8" x 8" Individual Self-Sealing Patch
1540-20000 8" x 8' Self-Sealing Patch Roll

Designed for use with DEKORON®/Unitherm™ steam traced and pre-insulated tubing bundles, this self-sealing patch provides a weather-tight seal around traced bundle ends, insulating and protecting exposed tube ends.

Each kit includes patch material made of a self-sealing rubber compound, fibrous glass thermal insulation, and high temperature fiberglass insulating tape that allows for insulating the complete system right up to the final fittings or housing.

Installation Instructions

Splice Connection:

1. Wrap insulation around exposed tubing and fittings and hold in place with fiberglass tape.
2. Cut patch material to extend one (1) inch beyond each side of the exposed, un-insulated area.

3. Remove protective backing from rubberized side of patch.

4. Bend around joint.

5. Overlap and press together.

End Seal Connection:

1. Wrap insulation around tubing and fittings. Where patch material will end, provide four (4) to six (6) layers of fiberglass tape between tube and patch.

2. Cut patch material to desired length, allowing material to extend one (1) inch over the bundle end.

3. Remove protective backing from rubberized side of the patch.

4. Bend around tube and bundle.

5. Overlap and press together.

