

# Pre-Insulated Tubing

## METRIC SIZES

Series 2200

DEKORON<sup>®</sup>  
**Unitherm**<sup>™</sup>  
 Tubing Bundle Experts Since 1962

Dekor<sup>®</sup> Unitherm<sup>™</sup> Series 2200 Pre-Insulated Tubing is a thermally insulated fluid transport line suitable for steam, gas, or liquid transport.

Each line is comprised of the following elements:

- **Single process tube**
- **Moisture resistant, non-wicking, inorganic fibrous glass thermal insulation**
- **Choice of weather protective jacket**

The energy-efficient design provides for nominal jacket surface temperatures of 60°C or lower at 27°C ambient conditions while transporting 204°C saturated steam.

Higher temperature designs for applications up to 593°C are available in product series 2210.



### Additional features of this product are:

- **Compact design**
- **low heat loss**
- **Light, durable, easy to handle**
- **Zero maintenance**
- **Employee protection**
- **Continuous lengths up to 1000 feet**
- **Easy to Install**
- **Cost savings up to 50% over field fabrication**

### Applications for this product:

- **Steam supply lines**
- **Condensate return lines**
- **Gas transport lines**
- **Liquid transport lines**

### Stock Items in this Series:

- 2200-N1A39
- 2200-N0A39
- 2200-P1A39
- 2200-P0A39
- 2200-Q1A39
- 2200-Q0A39
- 2200-Q1A59
- 2200-Q7A39

For assistance ordering this product, please contact your Dekor<sup>®</sup> Unitherm<sup>™</sup> representative.

### Standard Outer Jacket Materials

- 105°C Rated Flame-Retardant PVC
- 125°C Rated Flame-Retardant TPE
- Halogen-Free Flame-Retardant TPU

### Standard Tubing Materials

- Welded or Seamless type 316/316L stainless steel
- #122DHP Seamless Copper
- PFA Fluoropolymer

### Pre-Insulated Tubing Accessories:

#### Seal-Tite End Boots

Singe Tube  
Dual Tubes

#### Item Number

BOOT-2  
BOOT-3

#### Uniseal Cable Entry Seals

for Bundles up to 35 mm  
for Bundles up to 66.5 mm

Seal 1.60  
Seal 2.75

#### Unicut<sup>™</sup> Bundle Jacket Cutter

1631-01001

#### RTV Silicone End Sealant

85 g tube  
292 g cartridge

1535-02080  
1535-02120

#### Seal Patch Kits

20 cm x 20 cm Single Self-Sealing Patch  
20 cm x 7.6 m Self-Sealing Roll

1540-10000  
1540-20000

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### Product Specifications 2200 Pre-Insulated Tubing

Tube OD	Standard Wall Thickness <sup>(1)</sup>	Material <sup>(2)</sup>	ASTM Std	Working Pressure @ 204°C <sup>(3)</sup>	Nominal Heat Loss @ 204°C	Nominal Bundle OD	Nom. Weight Kg/m	Min Bend Rad
6 mm	1 mm	#122DHP Copper	B-68, B-75	49 BARg	48 W/m	25.4 mm	0.45	15 cm
8 mm	1 mm	#122DHP Copper	B-68, B-75	31 BARg	48 W/m	29.2 mm	0.60	18 cm
10 mm	1 mm	#122DHP Copper	B-68, B-75	24 BARg	57 W/m	31.8 mm	0.60	20 cm
10 mm	1.25 mm	#122DHP Copper	B-68, B-75	36 BARg	57 W/m	31.8 mm	0.74	20 cm
16 mm	1.25 mm	#122DHP Copper	B-68, B-75	23 BARg	76 W/m	38.1 mm	1.04	23 cm
6 mm	1 mm	316/316L- S/S WLD	A-269	284 BARg	40 W/m	25.4 mm	0.45	15 cm
8 mm	1 mm	316/316L- S/S WLD	A-269	180 BARg	48 W/m	29.2 mm	0.60	18 cm
10 mm	1 mm	316/316L- S/S WLD	A-269	132 BARg	57 W/m	31.8 mm	0.60	20 cm
10 mm	1.25 mm	316/316L- S/S WLD	A-269	190 BARg	57 W/m	31.8 mm	0.74	20 cm
6 mm	1 mm	PFA Fluoropolymer	D-6867	2 BARg	40 W/m	25.4 mm	0.30	15 cm
8 mm	1 mm	PFA Fluoropolymer	D-6867	2.5 BARg	48 W/m	29.2 mm	0.45	18 cm
10 mm	1 mm	PFA Fluoropolymer	D-6867	2 BARg	57 W/m	31.8 mm	0.45	20 cm

**Notes:**

- (1) other wall thickness are available
- (2) alternate metal and polymer tubing materials are available
- (3) working pressure based on welded tube, seamless will be higher.

Contact Dekoron Unitherm for alternate materials

**Notes:**

Standard outer jacket is a 105°C Rated flame retardant PVC, alternate jackets are a 125°C Rated, flame retardant Thermoplastic polyolefin (TPE) and a flexible, halogen-free flame retardant Thermoplastic urethane (TPU)

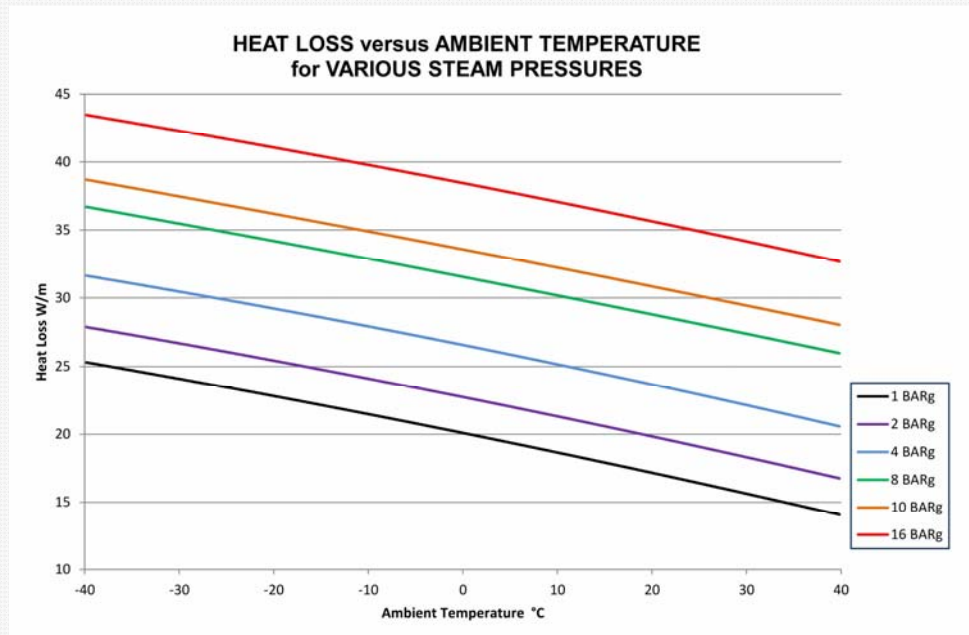
Contact Dekoron Unitherm for alternate materials

### How to use this graph:

1. Find the minimum ambient temperature for the area where the bundle is installed.
2. Draw a line vertically to the line closest to the normal steam pressure used.
3. Read the Heat Loss from the left side of the graph.
4. Multiply the Heat Loss shown on the graph by the multiplier below for the size tubing used.

### Heat Loss Multipliers:

6 mm	8 mm	10 mm	16 mm
1.0	1.2	1.3	1.8



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[www.unithermcc.com](http://www.unithermcc.com)

### Installation Note:

Dekoron® Unitherm™ Pre-insulated tubing bundles are supplied on sturdy wooden reels with continuous splice-free lengths up to 300 meters depending upon tubing material, tubing OD and wall thickness. It is easily pulled into place and installed using normal hand tools.

2200 Pre-Insulated tubing is flexible and can be easily formed into place by hand or by using a bending mandrel.

For heavy wall tubing, Dekoron Unitherm recommends using a **BNDL-BNDR** bending tool. Contact Dekoron Unitherm for details.

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